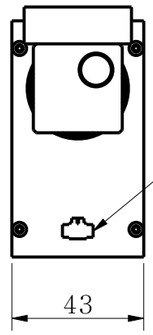
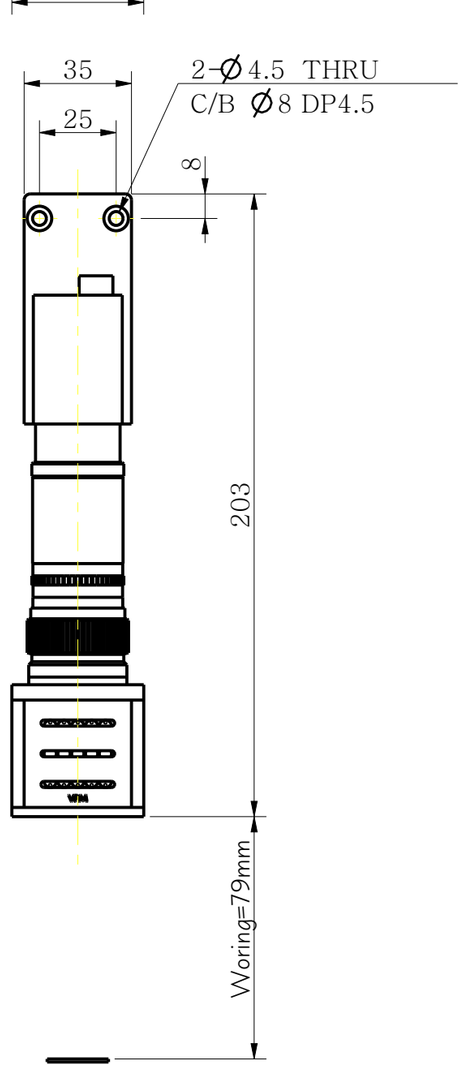
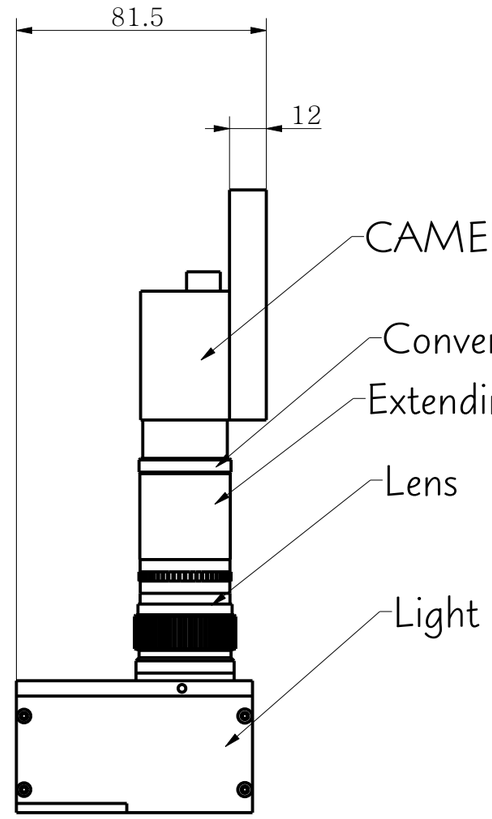
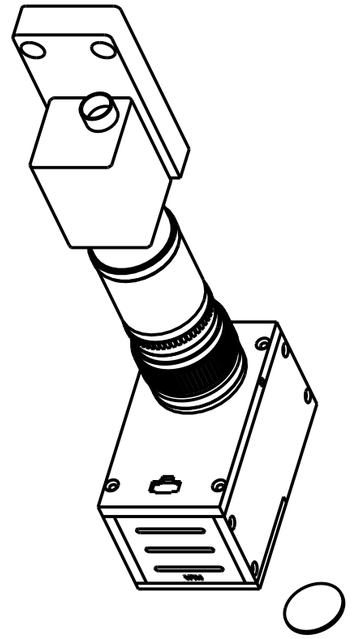
SURFACE FINISH	HEAT TREATMENT	SURFACE TEXTURE

REVISIONS			
No	DATE	REVD	APPRD









WORKING / SIZE	MACHINING WORKING PRESS GLASS	BENDING	PAINTING	RUBBER (TEMP OVER 50)	RUBBER (TEMP UNDER 50)	R tolerance	ANGULAR tolerance
0-4	±0.2	±0.3	±0.3	±0.5	—	±0.8	±2°
4-16	±0.2	±0.3	±0.5	±0.5	1.5	±2	
16-63	±0.3	±0.5	±0.7	±0.7	±1.5	±5	±1°
63-250	±0.5	±0.8	±1.2	±1.2	±2.0	±15	±40′
250-1000	±0.8	±1.2	±2.0	±2.0	±4.0	±50	±20′
1000-2000	±1.5	±2.3	±3.0	±3.8	±6.0	±120	

No	DWG_No	NAME OF PARTS	MATERIAL	UNIT	SPEC	REMARKS

DATE	2020.12.07	TITLE	
DRWN		PROJECTION	ASSY NAME
DSGN			
CHKD		SCALE 1/2	SUB ASSY NAME
APRV			

VPM

KIND (1. PART 2. ASSY 3. ASM 4.OTHER)

VP01-02-000

SH.NO. 1/1